

Condocut 30 A 40

Description

Mineral oil-based, non-water-miscible metalworking oil.

Area of use

The product is suitable for cutting, punching and drawing steel and non-ferrous metals. The oil can also be used for tapping.

Benefits

- excellent performance characteristics due to polar ingredients
- stable to oxidation and aging
- not non-ferrous metal corrosive
- chlorine free
- free from heavy metals
- low foaming tendency
- low oil mist

Typical parameters

Property	Test specification	Dimension	Typical values
appearance and condition	visually	-	hellgelb und klar
density at 15 °C	DIN 51757	kg/m ³	893,0
kinematic viscosity at 40 °C	DIN 51562	mm ² /s	36,0
Pour point	DIN ISO 3016	°C	< -10
flash point (COC)	DIN ISO 2592	°C	> 195
Kupferkorrosion (3h, 100 °C)	DIN EN ISO 2160	Korr.-grad	1b

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